



A	2020-5-7	ALL			

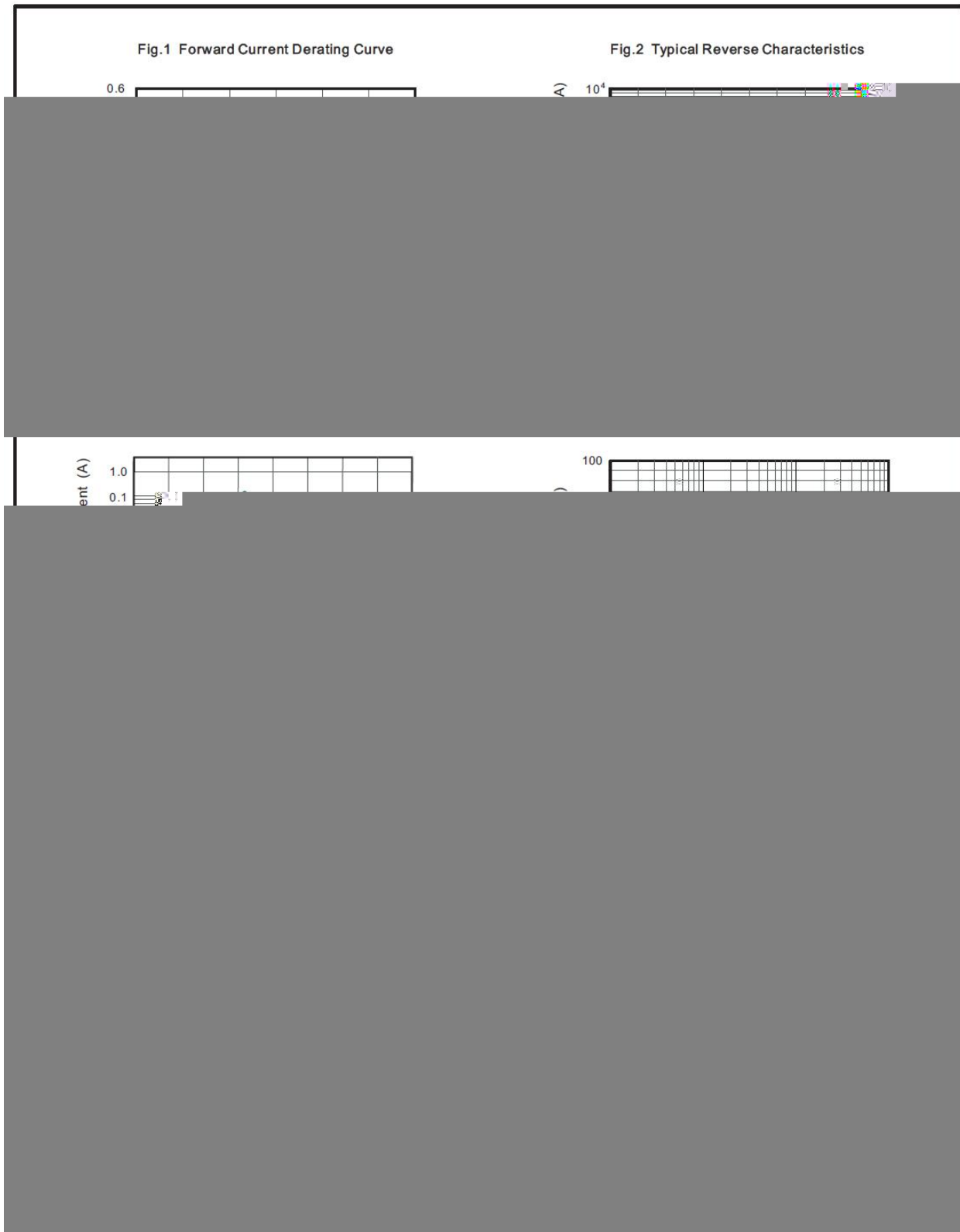
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Parameter	Symbol	Rating	Unit
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R

R



Temperature Profile for IR Reflow Soldering(Pb-Free)



- Note:
- 1.Preheating:150~180 , Time:60~90sec.
 - 2.Peak Temp.:245±5 , Duration:5±0.5sec.
 - 3. Cooling Speed: 2~10 /sec.

- 1 150 180 60 90sec;
- 2 245±5 5±0.5sec;
- 3 2 10 /sec.

260±5 10±1 sec. Temp.:260±5 Time:10±1 sec

/ REEL

Package Type	Units					Dimension (unit mm ³)		
	Units/Reel 只/卷盘	Reels/Inner Box 卷盘/盒	Units/Inner Box 只/盒	Inner Boxes/Outer Box 盒/箱	Units/Outer Box 只/箱	Reel	Inner Box	Outer Box