



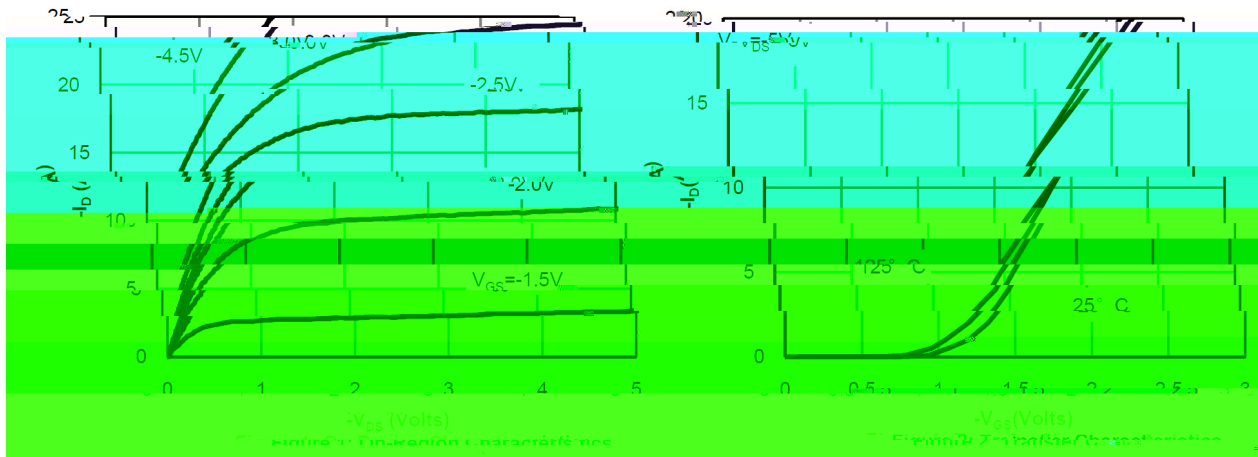
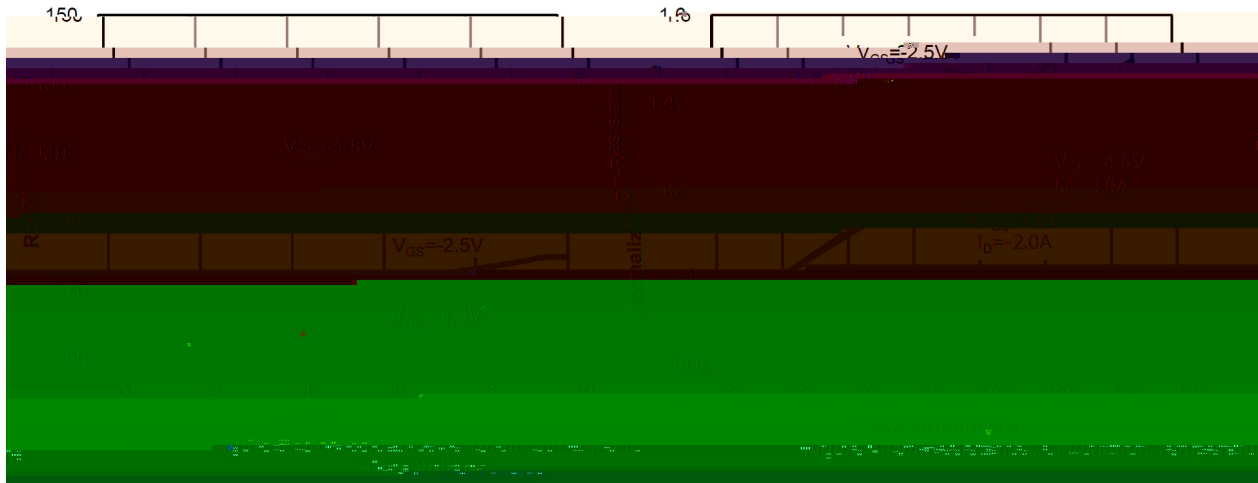
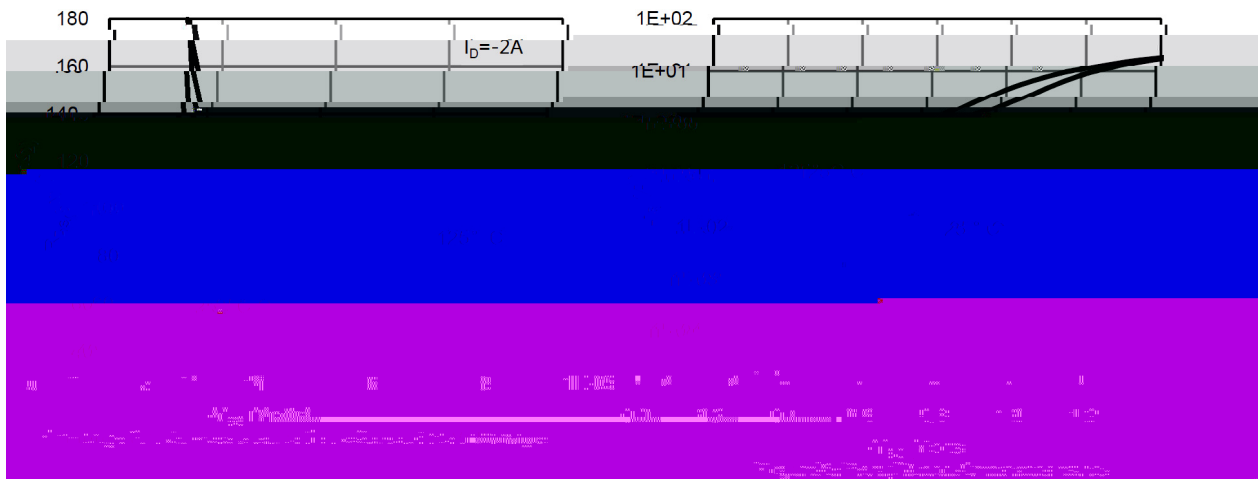
M M t ſ þ ð z ʀ

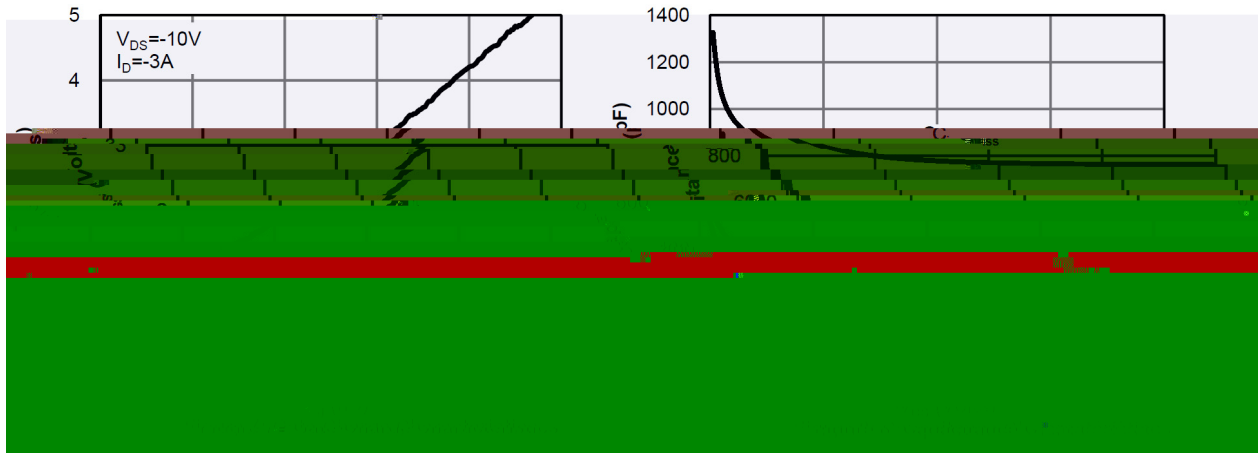
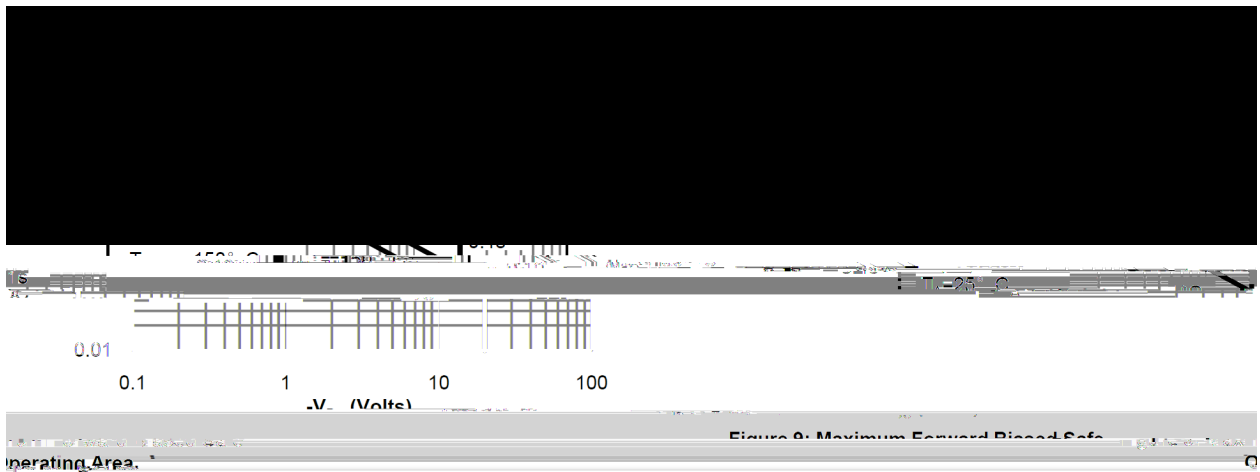
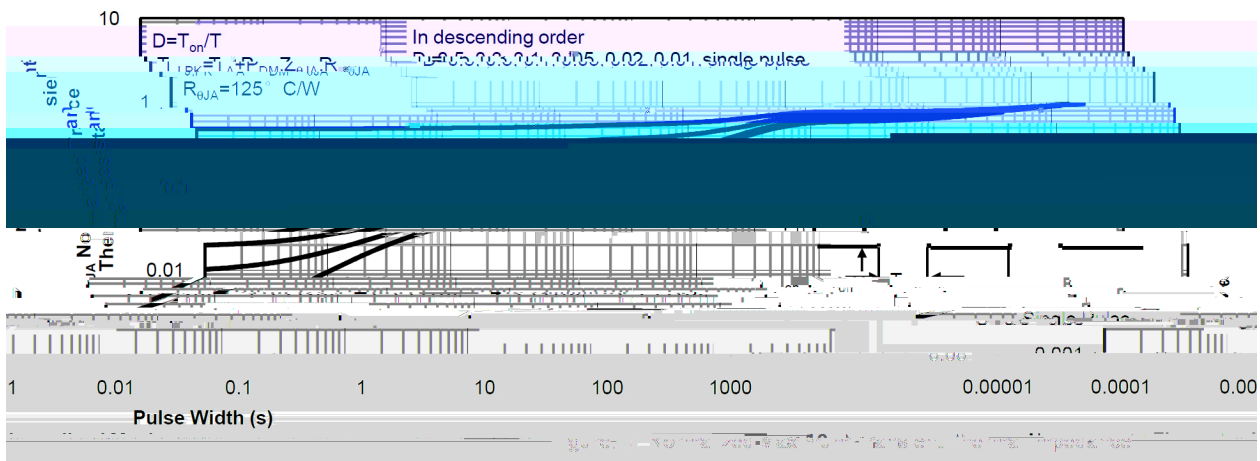
S

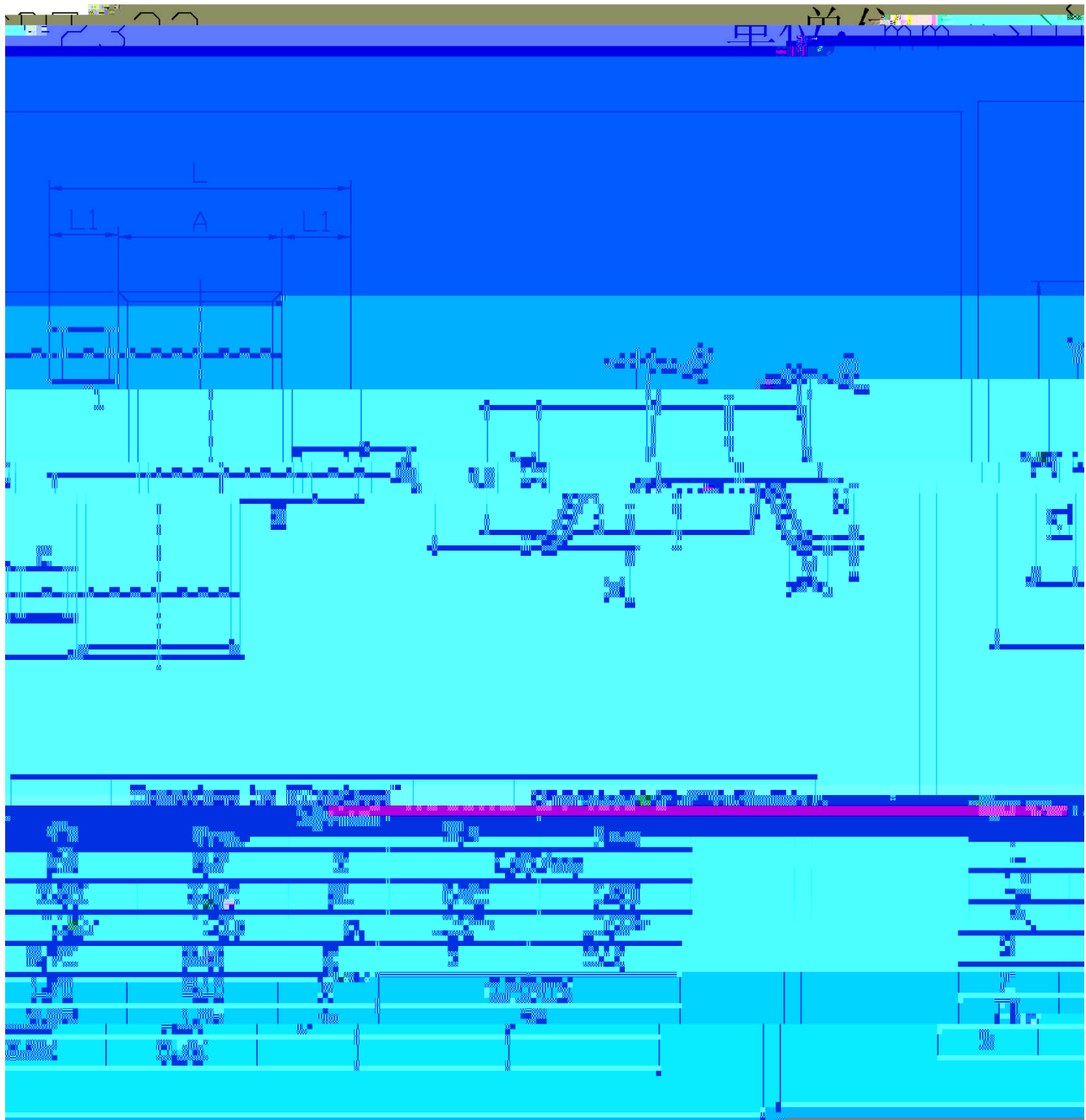
ḤṂ ɔ ɟ ĩ ĤḤ ʒ ð Ĩ ḤṂ ɔ j ĩ ɳ f β

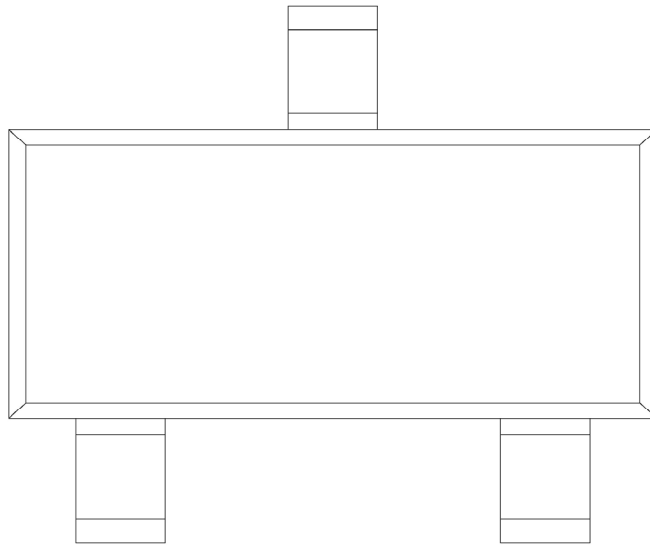
v "Q		γ N	"Q Θ	D H

v "Q	γ N	Π : γ T	ω η Θ	ε ζ Θ	ω z Θ	D H
		μ				
		μ				
						Ω
						Ω
						Ω
						μ
		±			±	
						Ω
		Ω Ω				









Temperature Profile for IR Reflow Soldering(Pb-Free)

℃

1. 预热 150℃ ± 10℃ 10min
2. 升温 150℃ ± 10℃ 10min
3. 保温 150℃ ± 10℃ 10min

↑
° ↑ °
↑

℃ ± 10℃

° ↑ °

℃

--	--	--